

	Drills														
	118°	90°	Core	Split Point	118° Carb	90° Carb	Helical	CJT Helical	Racon	4 facet	4 facet Carb	HSS Step	Carb Step	Sumi	RTW One Shot
to 3/8"	1.30	2.60	2.60	3.90	3.90	5.20	3.90	14.45	7.80	4.65	6.95	10.85	21.70	13.40	27.30
to 1/2"	1.80	3.60	3.60	5.40	5.40	7.20	5.40	18.80	10.80	5.95	8.95	13.95	27.90	17.25	35.05
to 3/4"	2.60	5.20	5.20	7.80	7.80	10.40	7.80	23.20	15.60	9.30	13.95	17.55	35.10	21.90	41.75
to 1"	4.40	8.80	8.80	13.20	13.20	17.60	13.20	30.40	26.40	14.95	22.45	21.65	43.30	26.05	49.45
to 1 1/4"	6.95	13.90	13.90	20.85	20.85	27.80				27.55	41.35	26.80	53.60	33.50	56.15
to 1 1/2"	9.80	19.60	19.60												
to 1 3/4"	12.40	24.80	24.80												
to 2"	17.55	35.10	35.10												
to 2 1/2"	23.20	46.40	46.40												
to 3"	30.90	61.80	61.80												

954 Dale Drive
P.O. Box 602
Hudson, IA 50643



TRI STATE TOOL
SHARPENING
Hudson, Iowa

www.TriStateTool.com

Drills are thinned (if necessary) at no charge
No charge to cut off & repoint std drills up to 1"
Cut off & repoint std. drills over 1" + 50%
Cut off & repoint core drills + 100%

(319) 988-3528
(319) 988-3538 Fax
(877) 988-3528 Toll Free

	C'sinks	Reamers	C'bores
to 1/2"	5.95	7.25	7.50
to 3/4"	7.25	9.30	8.80
to 1"	8.80	12.40	11.35
to 1 1/2"	12.40	16.50	15.45
to 2"	17.00	22.70	19.60
to 2 1/2"	19.60	25.25	25.75
to 3"	28.85	30.90	35.05
carbide + 100%			
severance c'sink + 100%			

	Taps				
	Std	Spiral	Pipe	Emuge	Spiral
to 1/2"	6.20	9.30	10.85	9.30	13.95
to 3/4"	10.30	15.45	18.05	15.45	23.20
to 1"	12.90	19.35	22.70	19.35	29.00
to 1 1/4"	17.55	26.30	30.90	26.30	39.45
to 1 1/2"	21.65	32.45	37.85	32.45	48.70
to 2"	27.30	40.95	47.90	40.95	61.45
to 2 1/2"	33.00	49.50	57.70	49.50	74.25
No added charges to cut off & spin taps before sharpening					
			Carbide + 200%		

	Port tool	Carb port
to 1"	17.00	25.50
to 1 1/4"	20.60	30.90
to 1 1/2"	23.70	35.55
to 2"	27.30	40.95

** Prices subject to change without notice **

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