

	Drills		Drills		Drills		Drills		Drills		Drills	
	118°	90°	Core	Split Point	118° Carb	90° Carb	4 facet	4 facet Carb	HSS Step	Carb Step	Sumi	
to 3/8"	1.35	2.70	2.70	4.05	4.05	5.40	4.80	7.20	11.20	22.40	13.80	
to 1/2"	1.85	3.70	3.70	5.55	5.55	7.40	6.15	9.25	14.40	28.80	17.80	
to 3/4"	2.70	5.40	5.40	8.10	8.10	10.80	9.60	14.40	18.10	36.20	22.60	
to 1"	4.55	9.10	9.10	13.65	13.65	18.20	15.40	23.15	22.30	44.60	26.85	
to 1 1/4"	7.20	14.40	14.40	21.60	21.60	28.80	28.40	42.60	27.60	55.20	34.55	
to 1 1/2"	10.10	20.20	20.20									
to 1 3/4"	12.80	25.60	25.60									
to 2"	18.10	36.20	36.20									
to 2 1/2"	23.90	47.80	47.80									
to 3"	39.85	79.70	79.70									

TRI STATE TOOL SHARPENING

Hudson, Iowa

Drills are thinned (if necessary) at no charge
 No charge to cut off & repoint std hss drills up to 1"
 Cut off & repoint std hss drills over 1" + 50%
 Cut off & repoint hss core drills + 100%

www.TriStateTool.com

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 P.O. Box 602
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(319) 988-3528
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 (877) 988-3528 Toll Free



	Port tool	Carb port
to 1"	17.55	26.30
to 1 1/4"	21.25	31.85
to 1 1/2"	24.45	36.65
to 2"	28.15	42.20

	Taps				
	Std	Spiral	Pipe	Emuge Std	Emuge Spiral
to 1/2"	6.40	9.60	11.20	9.60	14.40
to 3/4"	10.65	15.95	18.60	15.95	23.90
to 1"	13.30	19.95	23.40	19.95	29.90
to 1 1/4"	18.10	27.10	31.85	27.10	40.65
to 1 1/2"	22.30	33.45	39.00	33.45	50.20
to 2"	28.15	42.20	49.35	42.20	63.60
to 2 1/2"	34.00	51.00	59.45	51.00	76.50
No added charges to cut off & spin taps					
Sharpen carbide taps + 200%					

	C'sinks	Reamers	C'bores
to 1/2"	6.15	7.50	7.75
to 3/4"	7.50	9.60	9.10
to 1"	9.10	12.80	11.70
to 1 1/2"	12.80	17.00	15.95
to 2"	17.55	23.40	20.20
to 2 1/2"	20.20	26.05	26.55
to 3"	29.75	31.85	36.10
carbide + 100%			
severance c'sink + 100%			

** Prices subject to change without notice **